

Reg. A/D

HZL/RDC/EC-CR/2019-20/H2

Date: 25.05.2020

To,

The Director,  
Ministry of Environment, Forest & Climate Change,  
Regional Office (Central Region),  
5<sup>th</sup> Floor, Kendriya Bhawan,  
Sector H – Aliganj,  
Lucknow - 226024

File no: IV/ENV/R/IND-115/758/2009

**Sub: Six Monthly Environmental compliance report for the Integrated Project at Dariba, HZL (Zinc Smelter (5,00,000 TPA), Lead Smelter (1,25,000 TPA), Captive Power Plant (255 MW) and expansion of Rajpura Dariba Mine (9,00,000 to 10,80,000 TPA) along with Beneficiation Plant (9,00,000 to 12,00,000 TPA) at Village Dariba, Tehsil -Railmagra, Dis. Rajsamand from October'19 to March'20.**

**Ref:**

1. EC Letter No. J-11011/380/2008-IA II (I) dated 4.11.2009
2. Amendment in EC No. J-11011/380/2008-IA II (I) dated 20.12.2011.
3. Expansion EC Letter No. J-11015/380/2008-IA II (I) dated 26.7.2018 (RD Mine 0.9 MTPA to 1.08 MTPA)

Sir,

With reference to aforesaid subject and cited references, it is to inform that we are herewith submitting six monthly Compliance report for the conditions stipulated in the Environment Clearances of Integrated Project at Dariba, HZL (Zinc Smelter (5,00,000 TPA), Lead Smelter (1,25,000 TPA), Captive Power Plant (255 MW) and expansion of Rajpura Dariba Mine (9,00,000 to 10,80,000 TPA) along with Beneficiation Plant (9,00,000 to 12,00,000 TPA) for the period from **October'2019 to March'2020** along with monitoring data report for your kind consideration.

- The copy of above compliance report is also being sent in soft format through email to ([roc.z.lko-mef@gov.in](mailto:roc.z.lko-mef@gov.in); [m\\_env@rediffmail.com](mailto:m_env@rediffmail.com)) for your kind perusal. Also copy of Dariba Smelting complex EC Compliance has been uploaded on company website <https://www.hzllindia.com/sustainability/environment-compliance/>

**Hindustan Zinc Limited**

Dariba Smelter Complex, P.O. Dariba, Teh. Railmagra, Distt. Rajsamand (Rajasthan) - 313 211  
T +91-2952 265 873 - 76 F +91-2952 265 660 [www.hzllindia.com](http://www.hzllindia.com)

Registered Office : Yashad Bhawan, Udaipur (Rajasthan) - 313 004  
CIN : L27204RJ1966PLC001208

We trust that the measures taken towards environmental safeguards comply with the stipulated environmental conditions. We look forward to your further guidance which shall certainly help us in our endeavor for further improve upon our Environmental Management Practices.

Hope the above are in line with statutory requirements.

Thanking you,

For Hindustan Zinc Limited

Yours faithfully,



(Deepak Sopori)

Head Smelter

Dariba Smelter Complex

**Enclosures:** Six monthly EC compliance report with Annexure:

Annexure I	:	Stack Monitoring Report
Annexure II	:	Average Ambient Air Quality Monitoring Results (RDM)
Annexure III	:	Ambient Air Quality Monitoring Results (DSC)
Annexure IV	:	Ambient Air Quality Monitoring Report (Outside Plant)
Annexure V	:	Continuous Ambient Air Quality Monitoring Results
Annexure VI	:	Work Zone Environment Monitoring Results
Annexure VII	:	Fugitive Emission Monitoring Results
Annexure VIII	:	Treated Effluent (ETP Outlet) Quality Report
Annexure IX	:	Average Ground Water Monitoring Results (Around Tailing Dam Area)
Annexure X	:	Average Surface & Ground Water Monitoring Results (Around RD Mine & Tailing Dam Area)
Annexure XI	:	Ambient Noise Monitoring Report
Annexure XII	:	Average Sulphur and ash content in coal
Annexure XIII	:	Expenditures made in Environmental control measure
Annexure XIV	:	Funds earmarked towards Environmental control measure
Annexure XV	:	Fly Ash Return 2018-19
Annexure XVI	:	Approval of the state Land Use Department, GoR
Annexure XVII	:	The monitoring of land use using satellite imagery
Annexure XVIII	:	Details of the bag filters
Annexure XIX	:	Detailed hydrological and hydro-geological study
Annexure XX	:	Copy of the compliance report submitted to CGWA
Annexure XXI	:	Monitoring of Primary and Secondary organics (Poly Aromatic Hydrocarbons) and various anions and cations in Jarofix/Jarosite and Fresh tailings Study
Annexure XXII	:	Tailing Dam and SLF stability, risk assessment and disaster risk mitigation & planning studies
Annexure XXIII	:	Hazard and risk assessment report
Annexure XXIV	:	Compliance of recommendations made in Charter for Corporate Responsibility for Environment Protection (CREP) for Zinc smelters
Annexure XXV	:	Compliance of recommendations made in Charter for Corporate

		Responsibility for Environment Protection (CREP) for Zinc smelters, Thermal Power Plants and mining
Annexure XXVI	:	CGWA NOC
Annexure XXVII	:	Regular third-party monitoring of the ground water collected from piezometers report

**Cc:**

- 1) The Member Secretary,  
Rajasthan State Pollution Control Board,  
4th Institutional Area, Jhalana Doongari,  
Jaipur-302004
- 2) Zonal officer  
Central Pollution Control Board  
3rd Floor, Sahkar Bhawan  
North TT Nagar  
Bhopal-462003
- 3) Group Incharge (Mines)  
Rajasthan State Pollution Control Board,  
4th, Institutional Area, Jhalana Doongari,  
Jaipur-302004
- 4) The Regional office  
Rajasthan State Pollution Control Board,  
18, Azad Nagar, Near Pannadhay Circle  
Mining Office Road  
Bhilwara-311001
- 5) Office Copy





**HINDUSTAN ZINC**  
Zinc & Silver of India

**Six Monthly Compliance Report  
to  
Environmental Clearance Conditions  
of**



**Dariba Integrated Project,  
M/s Hindustan Zinc Limited,  
Dariba – 313 211, Rajsamand,  
Rajasthan**

**For the period: October-2019 to March-2020**

- (1. EC Letter No. J-11011/380/2008-IA II (I) dated 4.11.2009;**
- 2. Amendment in EC No. J-11011/380/2008-IA II (I) dated 20.12.2011;**
- 3. Expansion EC Letter No. J-11015/380/2008-IA II (I) dated 26.7.2018 (RD Mine 0.9 MTPA to 1.08 MTPA)**

**May, 2020**

**Introduction:**

S. No	Particulars	Details
1	Name of Project	<ul style="list-style-type: none"> <li>M/s Hindustan Zinc Limited, Dariba Integrated Project</li> </ul>
2	Address of Project	<ul style="list-style-type: none"> <li>M/s Hindustan Zinc Limited, Dariba Integrated Project, Village Dariba, Tehsil- Relmagra, District- Rajsamand, Rajasthan</li> </ul>
3	Environment Clearance Letter no Date	<ul style="list-style-type: none"> <li>EC Letter No. J-11011/380/2008-IA II (I) dated 4.11.2009;</li> <li>Amendment in EC No. J-11011/380/2008-IA II (I) dated 20.12.2011;</li> <li>Expansion EC Letter No. J-11015/380/2008-IA II (I) dated 26.7.2018 (RD Mine 0.9 MTPA to 1.08 MTPA)</li> </ul>
4	Regional Office File No.	<ul style="list-style-type: none"> <li>IV/ENV/R/Ind-115/758/2009</li> <li>IV/ENV/R/Ind- 115/994/2019</li> </ul>
5	Status of Project	<ul style="list-style-type: none"> <li>Operational</li> </ul>

Rajpura Dariba Complex of Hindustan Zinc Limited, located in Relmagra Tehsil of District Rajsamand in Rajasthan, includes Rajpura Lead Zinc Dariba Mine and Dariba Lead Zinc Smelter Complex. Rajpura Dariba deposit extends over a lease area of 1142.2106 ha with estimated in-situ ore Resources & Reserves stands at 60 million tons approx. Rajpura Dariba Mine consists of mining of Lead-Zinc ore and its beneficiation to produce Lead & Zinc Concentrate which are being sent to Smelters where metals are extracted. Dariba Smelter Complex is Zinc and Lead Smelting complex consisting of two different smelting streams viz., hydrometallurgical (Roast-Leach Electrowinning) Zinc Smelter and Lead Smelter based on Pyro-route for smelting & electro refining. The power requirements of the plants are met through 170 MW (2x85MW) coal based captive power plants.

S. No.	Unit	Capacity	Year of Commissioning	Production in FY 2019-20
1	Lead & Zinc Ore mining	1.08 Million TPA	1983	1.03 Million TPA
2	Lead & Zinc Ore Beneficiation	1.2 Million TPA	1983	0.91 Million TPA
3	Zinc Smelter	Zn: 2,50,000 TPA	March 2010	2,16,075 MT
4	Lead Smelter	Pb: 1,25,000 TPA	July 2011	88240 MT
5	CPP	CPP: 170 MW	CPP Unit 1- Feb 2010 CPP Unit 2- June 2010	Unit 1- 670.37 MW Unit 2- 656.61 MW

Details of Consents to Operate & Hazardous Waste Authorization (HWA) granted to units are given below:

Unit Name	CTO/HWA Ref. No.	Status	Application No. & Date
<b>CTO Details</b>			
Lead & Zinc Ore mining	F(Mines)/Rajsamand(Railmagra)/1724(1)/2018-2019/ 6523-6527 dated 4.2.2019	Valid till 28/2/2023	
Lead & Zinc Ore Beneficiation	F(Mines)/Rajsamand(Railmagra)/6460(1)/2019-20/6027-6030 dated 18.3.2020	Valid till 28/2/2023	
Zinc Smelter	F(CPM)/Rajsamand(Railmagra)/2(1)/2015-2016/10179-10181/2016-2017/CPM/4773	Valid till 31/10/2018	Renewal Applied on 29/06/2018
Lead Smelter	F(CPM)/Rajsamand(Railmagra)/4(1)/2017-2018/9705-9707/2017-2018/CPM/5090	Valid till 31/10/2018	Renewal Applied on 30/04/2019
CPP	F(CPM)/Rajsamand(Railmagra)/2(1)/2015-2016/8780-8782/2016- 2017/CPM/4710	Valid till 31/10/2018	Renewal Applied on 29/06/2018
<b>HWA Details</b>			
Dariba Smelter Complex	F(HSW)/Rajsamand(Railmagra)/3(1)/2015-2016/5475-5477	Valid till 31/03/2020	Renewal Applied on 25/11/2019
RD Mine & Beneficiation Plant	F(HSW)/Rajsamand(Railmagra)/5(1)/2016-2017/11677-1167 Date:- 20/03/2017	Valid till 30/11/2021	








**COMPLIANCE STATUS**




- **Environment Clearance Letter No. J-11011/380/2008-IA II (I) dated 4.11.2009.**
- **Amendment in EC No. J-11011/380/2008-IA II (I) dated 20.12.2011.**
- **Expansion EC Letter No. J-11015/380/2008-IA II (I) dated 26.7.2018 (RD Mine 0.9 MTPA to 1.08 MTPA).**
- **Period of Compliance: October 2019 to March 2020.**

A.	EC Specific Conditions	Status of Compliance
i)	No construction work related to expansion at the proposed project site shall be started without obtaining prior clearances / approvals for the linked mining component from the Indian Bureau of Mines (IBM) and State Govt. of Rajasthan. A copy of the mining lease approval from the Indian Bureau of Mines (IBM) and State Govt. of Rajasthan shall be submitted to the Ministry and its Regional Office at Lucknow before initiating any construction work at site related to mining.	<ul style="list-style-type: none"> <li>• Project is under operational stage. Therefore, this condition is not applicable at this moment. In case of any expansion, prior clearances will be taken from all concerns.</li> </ul>
ii)	The project proponent shall obtain 'Consent to Establish' and 'Consent to Operate' from the Rajasthan State Pollution Control Board (RSPCB) and effectively implement all the conditions stipulated therein.	<ul style="list-style-type: none"> <li>• 'Consent to Establish' and 'Consent to operate' have been obtained from the Rajasthan State Pollution Control Board (RSPCB) vide letter no. F(Tech)/Rajsamand (Railmagra)/2/1/2009-2010/3666 dated 12/11/2009 and all the conditions stipulated therein are being implemented.</li> </ul>
iii)	The environmental clearance is subject to approval of the State Land use Department, Government of Rajasthan for diversion of agricultural land for non-agricultural use.	<ul style="list-style-type: none"> <li>• Approval of the State Land Use department, GoR was already obtained and submitted to RO, MOEF&amp;CC with Six monthly compliance report. (Letter is again enclosed as <b>Annexure XVI</b>)</li> </ul>
iv)	The project proponent shall develop fodder plots in the non-mineralized area in lieu of use of grazing land. Monitoring of land use pattern shall be carried out once in three years by digital processing of the area using multi-data computer compatible tape.	<ul style="list-style-type: none"> <li>• The monitoring of land use using satellite imagery was done for the Mine Lease Area in August 2018. Final report is submitted along with reply letter vide. HZL/DSC/ENV/ EC/2018/01 Date: 04.12.2018. Report is again enclosed as <b>Annexure XVII</b> Next Analysis is scheduled in 2021.</li> </ul>



v)	<p>The gaseous emissions from various process units shall conform to the standards prescribed by the concerned authorities from time to time. The State Board may specify more stringent standards for the relevant parameters keeping in view the nature of the industry and its size and location. At no time the emissions level shall go beyond the prescribed standards. In the event of failure of any pollution control system adopted by the unit, the respective unit should not be restarted until the control measures are rectified to achieve the desired efficiency.</p>	<ul style="list-style-type: none"> <li>• Various mechanism adopted for controlling of all gaseous emissions coming from the plants.</li> <li>• Gaseous Emissions Monitoring is being done on regular basis and results are well within standards prescribed by the concerned authorities. The same is also evidenced from the various third-party (NABET Approved) analytical reports which are enclosed as <b>Annexure I</b></li> </ul>
vi)	<p>High efficiency electrostatic precipitators (ESPs) of not less than 99.87 % efficiency shall be provided to captive power plant to limit particulate matter within 50 mg/Nm<sup>3</sup>. The height of the stacks shall be as per the standards prescribed under the Environment (Protection) Act, 1986. Low NOx burners shall be provided to control NOx emissions. NOx emissions shall be restricted to 750 mg/Nm<sup>3</sup> by using low NOx burners. On-line stack emission monitoring equipments for continuous monitoring of SO<sub>2</sub>, NOx, SPM and O<sub>2</sub> shall be provided to the stacks of captive power plant and sulphuric acid plant and all the pollution control measures shall be inter-locked. The company shall install fume extractors and bag filters to control the emissions from all melting and casting units. Off gas from the Sulphuric acid plant, blast and fuming furnace plant, copper recovery plant shall be treated in the calcine based scrubbing plant where the SO<sub>2</sub> shall be removed before letting out to the atmosphere. Adequate stack height shall be provided for proper dispersion of pollutants like SO<sub>2</sub>,</p>	<ul style="list-style-type: none"> <li>• High Efficiency ESPs, (99.95%) provided to Captive Power Plant (CPP) are designed for particulate matter concentration less than 50 mg/Nm<sup>3</sup> at outlet.</li> <li>• The height of the stacks is as per the standards prescribed under the Environment (Protection) Act, 1986. The height of the Acid Plant, CPP and TGT plant stack is 100 mtr., 165 mtr., and 105 mtr respectively.</li> <li>• Low NOx burners have been provided to control NOx emissions within 750 mg/Nm<sup>3</sup>.</li> <li>• Continuous on-line stack emission monitoring equipment for SO<sub>2</sub>, NOx and SPM has been provided to the stack of captive power plant and for SO<sub>2</sub> in Sulphuric acid plants respectively.</li> <li>• Off gas from the Sulphuric acid plant, blast and fuming furnace plant, copper recovery plant of lead plant are treated in the calcine based scrubbing plant where the SO<sub>2</sub> is recovered before letting out to the atmosphere.</li> <li>• Opacity meters have being installed for continuous monitoring of PM at stack of CPP, Zinc dust and Zinc dross Stack.</li> <li>• Adequate numbers of air pollution control devices have been installed at all the material transfer points, silos.</li> <li>• Calibration of all instruments are being done on regular basis.</li> <li>• NABL approved lab performs the calibration of</li> </ul>

<p>NO<sub>x</sub> etc.</p>	<p>opacity monitors and gas analyzers.</p> <ul style="list-style-type: none"> <li>• Photographs of ESP, Stacks, CEMS, CAQMS, display at main gate, Sampling port are enclosed</li> </ul>
<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  <p>CPP ESP</p> </div> <div style="text-align: center;">  <p>Roaster Hot ESP</p> </div> </div>	
<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  <p>Acid Plant Hot ESP</p> </div> <div style="text-align: center;">  <p>SKS Plant Hot ESP</p> </div> </div>	
<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  <p>CAAQMS</p> </div> <div style="text-align: center;">  <p>Display at Main Gate</p> </div> </div>	
<div style="text-align: center;">  <p>Port Hole in Stack</p> </div>	

		 <p>CPP Stack</p>	 <p>8 Field ESP with 165 mt Stack height</p>
		 <p>Existing SO<sub>2</sub> Analyzer</p>	 <p>SO<sub>2</sub> ppm Reading in HMI</p>
		 <p>Online Server Reading</p>	
<p>vii)</p>	<p>As reflected in the EIA/EMP, Double Conversion Double Adsorption (DCDA) plant for Sulphuric acid recovery from SO<sub>2</sub> shall be provided. The company shall ensure that SO<sub>2</sub> emissions from the Zinc and lead smelter plant are taken to existing Sulphuric acid plant properly and converted to Sulphuric acid. The stack from the Sulphuric acid plant shall be provided with on-line stack emission monitoring equipment for continuous monitoring of SO<sub>2</sub>.</p>	<ul style="list-style-type: none"> <li>• Double Conversion Double Adsorption (DCDA) plant for Sulphuric acid recovery from SO<sub>2</sub> has been provided.</li> <li>• SO<sub>2</sub> emissions from the Zinc and Lead Plant Smelter is taken to respective Sulphuric acid plant properly and converted to Sulphuric acid.</li> <li>• The stack from the Sulphuric acid plant provided with on-line stack emission monitoring equipment for continuous monitoring of SO<sub>2</sub>.</li> <li>• SO<sub>2</sub> Emission level from stack are maintained below 1.5 kg/Ton of 100 percent concentrated acid produced from acid plant. Table is incorporated in the point below.</li> </ul>	



DCDA Gas Conditioning Plant (GCP) with 100 mt Stack Height



TGT Plant Scrubber

viii) SO<sub>2</sub> emissions shall be controlled less than 1.5 kg/ton of Sulphuric acid (H<sub>2</sub>SO<sub>4</sub>) produced. Acid mist emissions from the stack shall conform to the statutory limit of 50 mg/Nm<sup>3</sup> by providing candle filter system and reports submitted to the Ministry including its Regional Office at Lucknow, CPCB and RSPCB.

- SO<sub>2</sub> Emission levels are well within the prescribed limit.

Months	Acid Plant (Zn Smelter) Roaster-1	Acid Plant (Zn Smelter) Roaster-2	TGT Stack (Pb Stack)
	SO <sub>2</sub> (Kg/T of H <sub>2</sub> SO <sub>4</sub> Production)		
Oct' 19	0.90	0.73	0.86
Nov'19	0.0	0.84	0.97
Dec' 19	1.29	0.87	0.88
Jan'20	0.89	0.75	0.89
Feb'20	0.58	0.95	0.95
Mar'20	0.85	0.80	0.69

- All Monitoring Reports are enclosed as **Annexure I**



ix) The critical parameters such as SPM, RSPM, NO<sub>x</sub>, SO<sub>2</sub> and acid mist in the ambient air within the impact zone, peak particle velocity at 300 m distance or within the nearest






- Third Party Periodical monitoring of various parameters i.e. PM<sub>10</sub>, PM<sub>2.5</sub>, NO<sub>x</sub> and SO<sub>2</sub> is being done in the ambient air within the impact zone.
- Four nos. of Ambient Air Quality Monitoring Stations (AAQMS) have been established in Dariba

	<p>habitation, whichever is closer shall be monitored periodically. Further, quality of discharged water shall also be monitored [(TDS, DO, pH and Total Suspended Solids (TSS)]. The monitored data shall be uploaded on the website of the company as well as displayed on a display board at the project site at a suitable location near the main gate of the Company in public domain. Analysis reports for the ambient, stack and fugitive emission shall be submitted to the Ministry's Regional Office at Lucknow, CPCB and RSPCB.</p>	<p>Smelter Complex and 3 nos. of AAQMS in mine area.</p> <ul style="list-style-type: none"> <li>Third party monitoring of Ambient air quality carried out by M/s Eko Pro Engineers, which is NABL and MoEF&amp;CC accredited laboratory.</li> </ul> <table border="1" data-bbox="745 489 1511 947"> <thead> <tr> <th rowspan="2">Parameters (<math>\mu\text{g}/\text{m}^3</math>)</th> <th colspan="4">Observed Value</th> </tr> <tr> <th>Near Main Gate</th> <th>Near Storm Water pond</th> <th>Near CPP Area</th> <th>Near SLF Area</th> </tr> </thead> <tbody> <tr> <td>PM<sub>10</sub></td> <td>66.3</td> <td>70.0</td> <td>66.6</td> <td>64.6</td> </tr> <tr> <td>PM<sub>2.5</sub></td> <td>43.8</td> <td>45.6</td> <td>40.8</td> <td>37.4</td> </tr> <tr> <td>SO<sub>2</sub></td> <td>24.0</td> <td>19.7</td> <td>21.1</td> <td>15.8</td> </tr> <tr> <td>NO<sub>2</sub></td> <td>36.9</td> <td>33.8</td> <td>33.7</td> <td>32.3</td> </tr> <tr> <td>CO(<math>\text{mg}/\text{m}^3</math>)</td> <td>0.7</td> <td>0.7</td> <td>0.7</td> <td>0.7</td> </tr> <tr> <td>Pb</td> <td>&lt;0.1</td> <td>&lt;0.1</td> <td>&lt;0.1</td> <td>&lt;0.1</td> </tr> <tr> <td>Ni</td> <td>&lt;15.0</td> <td>&lt;15.0</td> <td>&lt;15.0</td> <td>&lt;15.0</td> </tr> <tr> <td>As</td> <td>&lt;5.0</td> <td>&lt;5.0</td> <td>&lt;5.0</td> <td>&lt;5.0</td> </tr> </tbody> </table> <ul style="list-style-type: none"> <li>Average Ambient Air Quality Monitoring results for mine are enclosed herewith as <b>Annexure II</b> and for DSC as <b>Annexure III</b>.</li> <li>Eight nos. of AAQMS have been established at buffer zone for ambient air quality monitoring are enclosed as <b>Annexure IV</b>.</li> <li>Zero discharge is being maintained by ETP of capacity of 9000 KLD, RO of 8850 KLD and MEE of 600 KLD capacity.</li> <li>The monitored data have been displayed on display board at the project site and also on Company website along with Six Monthly Environment Compliance report. Link of the report is <a href="https://www.hzindia.com/sustainability/environment-compliance/">https://www.hzindia.com/sustainability/environment-compliance/</a></li> <li>Six Monthly Environment Compliance report along with all Analysis reports for the ambient, stack and fugitive emission are enclosed and being submitted to the Regional Office, MOEF&amp;CC Lucknow, CPCB and RSPCB.</li> </ul>	Parameters ( $\mu\text{g}/\text{m}^3$ )	Observed Value				Near Main Gate	Near Storm Water pond	Near CPP Area	Near SLF Area	PM <sub>10</sub>	66.3	70.0	66.6	64.6	PM <sub>2.5</sub>	43.8	45.6	40.8	37.4	SO <sub>2</sub>	24.0	19.7	21.1	15.8	NO <sub>2</sub>	36.9	33.8	33.7	32.3	CO( $\text{mg}/\text{m}^3$ )	0.7	0.7	0.7	0.7	Pb	<0.1	<0.1	<0.1	<0.1	Ni	<15.0	<15.0	<15.0	<15.0	As	<5.0	<5.0	<5.0	<5.0
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Ni	<15.0	<15.0	<15.0	<15.0																																															
As	<5.0	<5.0	<5.0	<5.0																																															
x)	Ash content in the coal shall not exceed 35 %. Sulphur content in coal	<ul style="list-style-type: none"> <li>Ash and Sulphur content in coal are being analyzed on regular basis and are well within the limit of 35%</li> </ul>																																																	



	shall be restricted to 1.5% to contain SO <sub>2</sub> emissions.	and 1.5% respectively. <ul style="list-style-type: none"> <li>Monitoring report are enclosed as <b>Annexure XII</b>.</li> </ul>																																																																																																																																		
xi)	The company shall install continuous air quality monitoring stations. Data monitored shall be submitted to the Ministry and CPCB/SPCB once in six months.	<ul style="list-style-type: none"> <li>Four nos. of Continuous Ambient Air Quality Monitoring Stations (CAAQMS) have been installed.</li> </ul> <table border="1"> <thead> <tr> <th rowspan="2">Locations</th> <th rowspan="2">Parameters (µg/ m<sup>3</sup>)</th> <th colspan="6">Months</th> </tr> <tr> <th>Oct'19</th> <th>Nov'19</th> <th>Dec'19</th> <th>Jan'20</th> <th>Feb'20</th> <th>Mar'20</th> </tr> </thead> <tbody> <tr> <td rowspan="4">Near to Main Gate (South West)</td> <td>PM</td> <td>28.62</td> <td>29.65</td> <td>22.79</td> <td>64.55</td> <td>66.20</td> <td>67.98</td> </tr> <tr> <td>SO<sub>2</sub></td> <td>26.84</td> <td>22.16</td> <td>13.37</td> <td>41.57</td> <td>39.99</td> <td>37.93</td> </tr> <tr> <td>NO<sub>x</sub></td> <td>30.53</td> <td>23.22</td> <td>27.33</td> <td>31.45</td> <td>31.45</td> <td>28.59</td> </tr> <tr> <td>CO</td> <td>0.00</td> <td>0.00</td> <td>0.00</td> <td>1.49</td> <td>2.08</td> <td>2.16</td> </tr> <tr> <td rowspan="4">Near to CPP (North East)</td> <td>PM</td> <td>39.37</td> <td>36.20</td> <td>40.46</td> <td>60.79</td> <td>62.69</td> <td>68.99</td> </tr> <tr> <td>SO<sub>2</sub></td> <td>34.55</td> <td>32.71</td> <td>34.39</td> <td>11.06</td> <td>12.85</td> <td>15.85</td> </tr> <tr> <td>NO<sub>x</sub></td> <td>13.27</td> <td>11.30</td> <td>13.14</td> <td>14.45</td> <td>18.94</td> <td>18.09</td> </tr> <tr> <td>CO</td> <td>0.00</td> <td>0.00</td> <td>0.00</td> <td>0.98</td> <td>1.90</td> <td>1.43</td> </tr> <tr> <td rowspan="4">Near to SWP (North West)</td> <td>PM</td> <td>43.26</td> <td>40.16</td> <td>43.69</td> <td>70.00</td> <td>70.04</td> <td>78.74</td> </tr> <tr> <td>SO<sub>2</sub></td> <td>27.26</td> <td>26.50</td> <td>18.38</td> <td>36.56</td> <td>39.76</td> <td>40.84</td> </tr> <tr> <td>NO<sub>x</sub></td> <td>27.91</td> <td>38.12</td> <td>33.29</td> <td>34.25</td> <td>31.65</td> <td>29.10</td> </tr> <tr> <td>CO</td> <td>0.00</td> <td>0.00</td> <td>0.00</td> <td>0.84</td> <td>1.24</td> <td>1.64</td> </tr> <tr> <td rowspan="4">SLF (South East)</td> <td>PM</td> <td>63.03</td> <td>64.48</td> <td>63.98</td> <td>72.91</td> <td>77.40</td> <td>75.25</td> </tr> <tr> <td>SO<sub>2</sub></td> <td>11.94</td> <td>14.26</td> <td>16.48</td> <td>25.49</td> <td>29.98</td> <td>25.85</td> </tr> <tr> <td>NO<sub>x</sub></td> <td>23.11</td> <td>29.21</td> <td>23.21</td> <td>22.87</td> <td>28.59</td> <td>24.38</td> </tr> <tr> <td>CO</td> <td>0.00</td> <td>0.00</td> <td>0.00</td> <td>0.00</td> <td>0.00</td> <td>0.00</td> </tr> </tbody> </table> <ul style="list-style-type: none"> <li>Six Monthly Environment Compliance report along with all CAAQMS monitoring data in different locations are enclosed as <b>Annexure V</b> and being submitted to the Regional Office, MOEF&amp;CC Lucknow, CPCB and RSPCB.</li> </ul>	Locations	Parameters (µg/ m <sup>3</sup> )	Months						Oct'19	Nov'19	Dec'19	Jan'20	Feb'20	Mar'20	Near to Main Gate (South West)	PM	28.62	29.65	22.79	64.55	66.20	67.98	SO <sub>2</sub>	26.84	22.16	13.37	41.57	39.99	37.93	NO <sub>x</sub>	30.53	23.22	27.33	31.45	31.45	28.59	CO	0.00	0.00	0.00	1.49	2.08	2.16	Near to CPP (North East)	PM	39.37	36.20	40.46	60.79	62.69	68.99	SO <sub>2</sub>	34.55	32.71	34.39	11.06	12.85	15.85	NO <sub>x</sub>	13.27	11.30	13.14	14.45	18.94	18.09	CO	0.00	0.00	0.00	0.98	1.90	1.43	Near to SWP (North West)	PM	43.26	40.16	43.69	70.00	70.04	78.74	SO <sub>2</sub>	27.26	26.50	18.38	36.56	39.76	40.84	NO <sub>x</sub>	27.91	38.12	33.29	34.25	31.65	29.10	CO	0.00	0.00	0.00	0.84	1.24	1.64	SLF (South East)	PM	63.03	64.48	63.98	72.91	77.40	75.25	SO <sub>2</sub>	11.94	14.26	16.48	25.49	29.98	25.85	NO <sub>x</sub>	23.11	29.21	23.21	22.87	28.59	24.38	CO	0.00	0.00	0.00	0.00	0.00	0.00
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xii)	Fugitive dust emissions in the Zinc, Lead and Copper concentrate handling area and at various transfer points shall be minimized by provision of dust suppression system. The trucks carrying concentrate shall be fully covered. The Company shall improve overall housekeeping by asphaltting the internal roads and to reduce the generation of fugitive dust from vehicle movements.	<ul style="list-style-type: none"> <li>Fugitive dust emissions in the Zinc and Lead concentrate handling area and at various transfer points are mitigated by provision of dust suppression system.</li> <li>Water Sprinkling System already installed in the Raw Material Handling of the Zinc Plant, Captive Power Plant and Lead Plant.</li> <li>Mechanized road sweepers are deployed for regular cleaning of leaks and spills on the roads to reduce fugitive dust from vehicle movement.</li> <li>The trucks carrying concentrate are covered with tarpaulin before dispatched to Smelter from Mines</li> <li>All roads in the plant and up to the connection to public road are concreted or black topped.</li> </ul>																																																																																																																																		

		  <p>Water Sprinkling System      Dust Suppression System</p>
<p>xiii)</p>	<p>Fugitive emissions, acid mist vapours, fumes and SO<sub>2</sub> shall be controlled and work environment monitored for prevailing contaminants regularly. Bag filters shall be provided to calcine handling plant, zinc dust plant, melting plant, dross milling plant, each coal transfer point, crushers and fly ash silos to control dust emissions. Bag filters shall be provided in fume extraction and melting and casting operations of smelter. SPM emissions from crusher house in beneficiation plant shall be controlled. Covered coal conveyors with water sprinkling system using wastewater to avoid dust emissions. Coal storage area shall be provided with water sprinkling system to arrest dust. Dust extraction system shall be provided to mineral handling area, loading and unloading areas including all the transfer points. Black top paved roads shall be made within the mine boundary. The trucks carrying concentrate shall be fully covered. Asphaltting/concreting of roads and water spray all around the critical areas prone to air pollution and having high levels of SPM and RPM shall be ensured.</p>	<ul style="list-style-type: none"> <li>• To minimize fugitive emissions, 8-10% moisture is provided in the Zn/Pb Concentrate coming from the mines.</li> <li>• Bag Filters have been provided to calcine handling system, zinc dust plant, coal transfer points, crusher, fly ash silos and Lead RMP to control dust emissions.</li> <li>• Details of the bag filters have been provided along with six monthly compliance report vide letter no. HZL/DSC/Env/2011/2/2 dated 23.11.2011. Details again attached as <b>Annexure XVIII</b></li> <li>• Covered Coal Conveyors with water sprinkling system have been installed at CPP to avoid dust emissions. Coal storage area is provided with water sprinkling system to arrest dust.</li> <li>• All Internal roads and up to the public road are concreted/asphalted to reduce the dust emission. The trucks carrying concentrate are covered with tarpaulin and water is sprayed regularly on roads.</li> <li>• Average Work Zone Environment Monitoring Results are furnished herewith as <b>Annexure VI</b>.</li> <li>• SPM emissions from crusher house in beneficiation plant are controlled by the wet scrubbing system.</li> <li>• Dust extraction system provided to mineral handling area, loading and unloading areas including all the mineral transfer points.</li> </ul>

		 <p>Covered Conveyor</p>  <p>Bag Filter at Silo</p>  <p>Bag filter, Cyclone at Coal Crusher</p>  <p>Dust Extraction system</p>  <p>Tarpaulin Covered truck</p>											
<p>xiv)</p>	<p>The project proponent shall carry out conditioning of the ore with water to mitigate fugitive dust emission, without affecting flow of ore in the ore processing and handling areas. Water sprinkling shall be done to minimize the dust during transportation.</p>	<ul style="list-style-type: none"> <li>Ore conditioning is carried out to maintain 8-10% moisture as a mitigative measure against fugitive dust.</li> <li>Regular water sprinkling on fine ore stock points and at discharge points of conveyors carrying the crushed ore is done.</li> </ul>											
<p>xv)</p>	<p>Secondary fugitive emissions (particularly below 5 micron) from all the sources including Roaster plant shall be controlled, regularly monitored along with ambient dust in dry day and still air condition on 24 hour basis and data submitted to the Regional Office of the Ministry at Lucknow, RSPCB and CPCB. It shall be ensured that the ambient air quality parameters conform to the norms prescribed by the Central Pollution</p>	<ul style="list-style-type: none"> <li>Fugitive emission monitoring results is furnished herewith as <b>Annexure VII</b>.</li> </ul> <table border="1" data-bbox="743 1585 1531 1908"> <thead> <tr> <th rowspan="2">Locations</th> <th>Parameters (<math>\mu\text{g}/\text{m}^3</math>)</th> </tr> <tr> <th>TSPM</th> </tr> </thead> <tbody> <tr> <td>Raw Material Handling (RMH)- Zinc Plant</td> <td>466</td> </tr> <tr> <td>Roaster Plant</td> <td>445</td> </tr> <tr> <td>Calcine Handling</td> <td>412</td> </tr> <tr> <td>Coal Handling Plant (CPP)</td> <td>447</td> </tr> </tbody> </table>	Locations	Parameters ( $\mu\text{g}/\text{m}^3$ )	TSPM	Raw Material Handling (RMH)- Zinc Plant	466	Roaster Plant	445	Calcine Handling	412	Coal Handling Plant (CPP)	447
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	Control Board in this regard.	Fly Ash Handling	438														
		Raw Material Handling- Lead Plant	473														
		Near SKS Primary	408														
xvi)	Vehicular emissions shall be kept under control and regularly monitored. Measures shall be taken for maintenance of vehicles used in mining operation and in transportation of mineral. The vehicles carrying the mineral shall be covered with a tarpaulin and shall not be overloaded.	<ul style="list-style-type: none"> <li>• Mining equipment's and vehicle emissions are kept under control by regular preventive maintenance and condition monitoring at the in-house workshop.</li> <li>• During transportation of the mineral, vehicles are covered with tarpaulin.</li> </ul>															
xvii)	Total water requirement for the proposed smelter complex including the mining and beneficiation plants from Matrikundia dam, Gosunda dam and Mansiwakal dam shall not exceed 42,050 m <sup>3</sup> /day as per the agreements signed with Govt. of Rajasthan. As proposed, water requirement shall not exceed 184 liter/ton of Sulphuric acid produced. No ground water shall be used. Closed circuit cooling system with cooling towers shall be provided to captive power plant. All the effluent generated from gas cleaning plant, sulphuric acid plant, anode and cathode washing, lead smelter, DM plant, cooling towers and power plant shall be neutralized and metallic elements present shall be precipitated and removed. Effluents from the proposed smelters, acid plant and other associated services shall be treated in effluent treatment plant (ETP). Zinc sulphate solution from the scrubbing process shall be treated in the leaching section of the Zinc smelter. Cooling tower blow down and boiler blow down from CPP shall be neutralized and reused in dust suppression, green belt development etc. The treated effluent shall confirm to the prescribed standards and recycled in the process i.e. in gas	<ul style="list-style-type: none"> <li>• Closed circuit cooling system with cooling towers has been provided to captive power plant. Cooling tower blow down and boiler blow down from CPP is being recycled in ETP and recycled water again used in process.</li> <li>• Effluents generated from the smelter, acid plant and other associated services are treated in Effluent Treatment Plant (ETP) followed by two-stage Reverse Osmosis (RO) Plant. The treated effluents conform to the prescribed standards and recycled in the process. Domestic Sewage is treated in STP and recycled water used in green belt development and process. Multiple Effect Evaporator (MEE) and Solar Evaporation Ponds have been provided to ensure "Zero Discharge".</li> <li>• Third party analysis of the treated effluent is being conducted by M/s Eko Pro Engineers which is NABL and MOEF&amp;CC accredited laboratory.</li> <li>• Values of all parameters are well within limit of prescribed standard. Analysis reports are enclosed herewith as <b>Annexure VIII</b>.</li> </ul> <table border="1" data-bbox="799 1612 1453 1894"> <thead> <tr> <th>Parameters (in mg/L)</th> <th>ETP Outlet</th> </tr> </thead> <tbody> <tr> <td>pH</td> <td>7.19</td> </tr> <tr> <td>TSS</td> <td>32</td> </tr> <tr> <td>Oil &amp; Grease</td> <td>&lt; 4.0</td> </tr> <tr> <td>COD</td> <td>95.4</td> </tr> <tr> <td>BOD (3 days at 270C)</td> <td>21</td> </tr> <tr> <td>Sulphide (as S)</td> <td>&lt; 1.0</td> </tr> </tbody> </table>		Parameters (in mg/L)	ETP Outlet	pH	7.19	TSS	32	Oil & Grease	< 4.0	COD	95.4	BOD (3 days at 270C)	21	Sulphide (as S)	< 1.0
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cleaning plant, preparation of lime milk, dust suppression and green belt development. The effluents from sulphuric acid plant, scrubber, and general floor washings of electro-refinery plant shall also be sent to ETP for further treatment followed by two-stage Reverse Osmosis (RO) Plant. Sewage shall be treated in septic tank followed by soak pit. The rejects from the RO plant shall be evaporated in a solar evaporation pond to be constructed within smelter premises. 'Zero' discharge shall be maintained and no effluent shall be discharged outside the premises. Sewage generated shall be treated in septic tank followed by soak pit.

Chloride (as cl)	502.9
Sulphates (as SO4)	180.4
Fluoride (as F)	0.79
Copper (as Cu)	0.09
Zinc (as Zn)	0.82
Cadmium (as Cd)	< 0.001
Chromium (as Cr+6)	<0.05
Chromium (total)	< 0.005
Lead (as Pb)	0.023
Cyanide (as CN)	Absent
Nickel (as Ni)	< 0.005
Iron (as Fe)	< 0.42
Phosphate (as P)	0.94



Effluent treatment Plant



Double Stage RO



MEE



Flow meter Camera & installed at Plant O/1



Flow Reading in HMI

xviii)

The mine seepage water shall be collected in underground sumps and reused/recycled in mining and beneficiation process to minimize the fresh water consumption. Decanted water from the tailings dam shall be recycled in the beneficiation plant to ensure 'zero' discharge. Tailings from beneficiation plant after recovery of Lead and Zinc concentrates shall be sent to tailing thickener for

- Underground water from the mine is pumped to beneficiation plant for reuse and tailing dam water is also recycled to beneficiation plant for reuse.
- Zero discharge is being maintained.






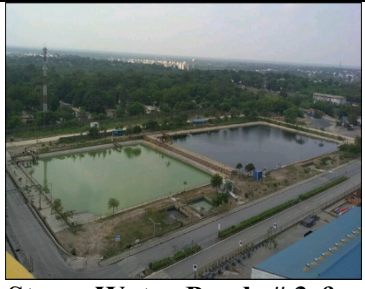
	dewatering. Water recovered from tailing thickener shall be recycled to beneficiation plant for use in the process. Tailing thickener underflow shall be partly used as backfill for mines and remaining part shall be disposed to tailing dam. Water in the tailing dam shall be allowed to settle out and pumped to the water reservoir for reuse in the process.	
xix)	Acid mine water, if any, has to be treated and use in plantation and existing mining activity after conforming to the standard prescribed by the competent authority.	<ul style="list-style-type: none"> <li>No acid mine water is generated from mining activity.</li> </ul>
xx)	Sewage treatment plant shall be installed for the colony. ETP shall also be provided for the mine workshop for the wastewater generated.	<ul style="list-style-type: none"> <li>2 Sewage treatment plant of 500KLD capacity are installed for the colony and the treated water is being used for horticulture purpose.</li> <li>Sewage sludge is being used for gardening purposes.</li> <li>Waste water from the workshop is collected in the settling pit after passing through oil and grease trap system and water is regularly recycled.</li> </ul>
xxi)	The effluent from the ore beneficiation plant shall be treated to conform to the prescribed standards and the tailings slurry shall be transported through a closed pipeline to the tailing dam. The decanted water from the tailing dam shall be re-circulated and there shall be 'zero' discharge from the tailing dam. Acid mine water, if any, shall be neutralized and reused within the plant.	<ul style="list-style-type: none"> <li>The tailing slurry is pumped through pipeline to tailing dam and decanted water is pumped back to beneficiation plant for reuse in the process.</li> <li>Zero discharge is maintained.</li> <li>No acid mine water is generated through mines.</li> </ul>





Taling dam pipeline


xxii)	Detailed hydrological study shall be carried out and implementation of recommendations of the detailed hydrological study shall be ensured.	<ul style="list-style-type: none"> <li>Detailed hydrological and hydro-geological study has been carried out by M/s Hydro-Geosurvey Consultants Private Limited, Jodhpur and the recommendations have been implemented.</li> <li>Report is again enclosed as <b>Annexure XIX</b></li> </ul>																																																																																																									
xxiii)	The project proponent shall ensure that no natural water course and/or water resources shall be obstructed due to any mining operations.	<ul style="list-style-type: none"> <li>Due to underground mining activity no water course has been obstructed.</li> </ul>																																																																																																									
xxiv)	The project authority shall implement suitable conservation measures to augment ground water resources in the area in consultation with the Regional Director, Central Ground Water Board.	<ul style="list-style-type: none"> <li>Suitable rain water harvesting structures have been constructed to harvest rain water and recharge the ground water in CPP, residential colonies.</li> <li>Copy of the compliance report submitted to CGWA has been submitted along with six monthly compliance report vide letter no. HZL/DSC/Env/2011/2/2 dated 23.11.2011. Report is again enclosed as <b>Annexure XX</b></li> </ul>																																																																																																									
xxv)	Regular monitoring of ground water level and quality shall be carried out in and around the project area (mine lease, beneficiation plant and tailing dam) by establishing a network of existing wells and installing new piezometers during the operation. The periodic monitoring [(at least four times in a year- pre-monsoon (April-May), monsoon (August), post-monsoon (November) and winter (January); once in each season)] shall be carried out in consultation with the State Ground Water Board/Central Ground Water Authority and the data thus collected may be sent regularly to the Ministry of Environment and Forests and its Regional Office Lucknow, the Central Ground Water Authority and the Regional Director, Central Ground Water Board. If at any stage, it is observed that the groundwater table is getting depleted due to the mining activity; necessary corrective measures shall be carried	<ul style="list-style-type: none"> <li>Six no's of Piezometer have been installed for monitoring of ground water level and quality around the tailing dam and monthly monitoring is being carried out.</li> <li>Average Ground Water Monitoring Results for October'19 to March'20 are furnished herewith as <b>Annexure IX</b>.</li> </ul> <table border="1" data-bbox="748 1276 1495 1833"> <thead> <tr> <th>Parameters</th> <th>PW1</th> <th>PW2</th> <th>PW3</th> <th>PW4</th> <th>PW5</th> <th>PW6</th> </tr> </thead> <tbody> <tr> <td colspan="7" style="text-align: center;"><b>All figures in ppm except pH</b></td> </tr> <tr> <td>pH</td> <td>7.2</td> <td>7.8</td> <td>7.2</td> <td>7.8</td> <td>7.2</td> <td>7.7</td> </tr> <tr> <td>T.Solid</td> <td>1880.5</td> <td>1946.5</td> <td>1433.0</td> <td>1755.0</td> <td>1755.0</td> <td>1404.5</td> </tr> <tr> <td>D.Solid</td> <td>1840.0</td> <td>1921.5</td> <td>1410.5</td> <td>1743.5</td> <td>1736.0</td> <td>1351.0</td> </tr> <tr> <td>S.Solid</td> <td>21.0</td> <td>20.0</td> <td>26.5</td> <td>29.5</td> <td>27.5</td> <td>49.0</td> </tr> <tr> <td>T. Hardness</td> <td>444.0</td> <td>388.0</td> <td>305.0</td> <td>328.0</td> <td>448.0</td> <td>430.0</td> </tr> <tr> <td>M. Alkalinity</td> <td>217.0</td> <td>258.0</td> <td>190.0</td> <td>204.0</td> <td>280.0</td> <td>336.0</td> </tr> <tr> <td>T. Chloride</td> <td>454.8</td> <td>414.9</td> <td>373.9</td> <td>389.9</td> <td>336.3</td> <td>251.7</td> </tr> <tr> <td>Sulphate</td> <td>305.8</td> <td>304.2</td> <td>197.3</td> <td>260.0</td> <td>299.5</td> <td>182.9</td> </tr> <tr> <td>Lead</td> <td>BDL</td> <td>BDL</td> <td>BDL</td> <td>BDL</td> <td>BDL</td> <td>BDL</td> </tr> <tr> <td>Zinc</td> <td>BDL-0.06</td> <td>BDL-0.05</td> <td>BDL-0.06</td> <td>BDL-0.05</td> <td>BDL-0.08</td> <td>BDL-0.03</td> </tr> <tr> <td>Copper</td> <td>BDL</td> <td>BDL</td> <td>BDL-0.02</td> <td>BDL</td> <td>BDL</td> <td>BDL</td> </tr> <tr> <td>Iron</td> <td>BDL</td> <td>BDL</td> <td>BDL</td> <td>BDL</td> <td>BDL--10</td> <td>BDL</td> </tr> <tr> <td>Cadmium</td> <td>BDL</td> <td>BDL</td> <td>BDL</td> <td>BDL</td> <td>BDL</td> <td>BDL</td> </tr> </tbody> </table>	Parameters	PW1	PW2	PW3	PW4	PW5	PW6	<b>All figures in ppm except pH</b>							pH	7.2	7.8	7.2	7.8	7.2	7.7	T.Solid	1880.5	1946.5	1433.0	1755.0	1755.0	1404.5	D.Solid	1840.0	1921.5	1410.5	1743.5	1736.0	1351.0	S.Solid	21.0	20.0	26.5	29.5	27.5	49.0	T. Hardness	444.0	388.0	305.0	328.0	448.0	430.0	M. Alkalinity	217.0	258.0	190.0	204.0	280.0	336.0	T. Chloride	454.8	414.9	373.9	389.9	336.3	251.7	Sulphate	305.8	304.2	197.3	260.0	299.5	182.9	Lead	BDL	BDL	BDL	BDL	BDL	BDL	Zinc	BDL-0.06	BDL-0.05	BDL-0.06	BDL-0.05	BDL-0.08	BDL-0.03	Copper	BDL	BDL	BDL-0.02	BDL	BDL	BDL	Iron	BDL	BDL	BDL	BDL	BDL--10	BDL	Cadmium	BDL	BDL	BDL	BDL	BDL	BDL
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XXVI	Groundwater and surface water in and around the mine shall be regularly monitored at strategic locations for heavy metals such as Ni, Co, Cu, Pb, Zn and Cd. Data should be reviewed and analyzed time to time to detect changes in the quality of ground water and surface water, if any. The monitoring stations shall be established in consultation with the Regional Director, Central Ground Water Board and the Rajasthan Pollution Control Board.	<ul style="list-style-type: none"> <li>Ground water and surface water monitoring is being carried out on monthly basis for analysis of heavy metals.</li> <li>Average Surface &amp; Ground Water Monitoring Results (around RD Mine &amp; Tailing Dam Area) for October'19 to March'20 are furnished herewith as <b>Annexure X</b>.</li> </ul> <table border="1"> <thead> <tr> <th>Parameters</th> <th>Mine Water</th> <th>Tailing Dam</th> <th>Garland Drain</th> <th>Sumer Singh Well</th> <th>Nahar Singh Well</th> </tr> </thead> <tbody> <tr> <td colspan="6" style="text-align: center;">All figures in ppm except Ph</td> </tr> <tr> <td>pH</td> <td>6.72-8.12</td> <td>7.51-7.81</td> <td>7.62-7.96</td> <td>7.23-7.6</td> <td>7.02-7.32</td> </tr> <tr> <td>SS</td> <td>6-18</td> <td>8-40</td> <td>7-12</td> <td>1-27</td> <td>1-36</td> </tr> <tr> <td>TDS</td> <td>1652-1928</td> <td>1842-1923</td> <td>1904-1960</td> <td>834-1917</td> <td>1840-1979</td> </tr> <tr> <td>Hardness</td> <td>252-496</td> <td>460-540</td> <td>40-552</td> <td>330-476</td> <td>393-540</td> </tr> <tr> <td>Sulphate</td> <td>226.6-366.6</td> <td>ND</td> <td>nD</td> <td>103-383.3</td> <td>256.3-369</td> </tr> <tr> <td>Lead</td> <td>BDL</td> <td>BDL-0.06</td> <td>BDL-0.09</td> <td>BDL</td> <td>BDL-0.10</td> </tr> <tr> <td>Zinc</td> <td>2.38-3.17</td> <td>0.3-0.96</td> <td>0.26-0.38</td> <td>0.06-0.14</td> <td>0.06-0.35</td> </tr> <tr> <td>Copper</td> <td>0.02-0.05</td> <td>BDL-0.33</td> <td>BDL-0.03</td> <td>BDL</td> <td>BDL-0.02</td> </tr> <tr> <td>Iron</td> <td>0.04-0.12</td> <td>0.02-0.31</td> <td>0.14-0.33</td> <td>BDL-0.02</td> <td>BDL</td> </tr> <tr> <td>Cadmium</td> <td>0.06-0.1</td> <td>0.005-0.03</td> <td>0.007-0.02</td> <td>BDL</td> <td>BDL</td> </tr> <tr> <td>Nickle</td> <td>0.06-0.48</td> <td>BDL-0.07</td> <td>BDL-0.08</td> <td>BDL</td> <td>BDL-0.02</td> </tr> <tr> <td>Cobalt</td> <td>BDL</td> <td>BDL-0.04</td> <td>BDL-0.05</td> <td>BDL</td> <td>BDL</td> </tr> </tbody> </table>	Parameters	Mine Water	Tailing Dam	Garland Drain	Sumer Singh Well	Nahar Singh Well	All figures in ppm except Ph						pH	6.72-8.12	7.51-7.81	7.62-7.96	7.23-7.6	7.02-7.32	SS	6-18	8-40	7-12	1-27	1-36	TDS	1652-1928	1842-1923	1904-1960	834-1917	1840-1979	Hardness	252-496	460-540	40-552	330-476	393-540	Sulphate	226.6-366.6	ND	nD	103-383.3	256.3-369	Lead	BDL	BDL-0.06	BDL-0.09	BDL	BDL-0.10	Zinc	2.38-3.17	0.3-0.96	0.26-0.38	0.06-0.14	0.06-0.35	Copper	0.02-0.05	BDL-0.33	BDL-0.03	BDL	BDL-0.02	Iron	0.04-0.12	0.02-0.31	0.14-0.33	BDL-0.02	BDL	Cadmium	0.06-0.1	0.005-0.03	0.007-0.02	BDL	BDL	Nickle	0.06-0.48	BDL-0.07	BDL-0.08	BDL	BDL-0.02	Cobalt	BDL	BDL-0.04	BDL-0.05	BDL	BDL
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xxvii)	The project proponent shall obtain necessary prior permission of the competent authorities for draw of requisite quantity of water required for the project.	<ul style="list-style-type: none"> <li>Groundwater intersection Permission have been obtained from CGWA vide letter No CGWA/IND/Proj/2017-243-R Dated: 16 Nov 2017</li> <li>CGWA NOC Letter is enclosed as <b>Annexure XXVI</b></li> </ul>																																																																																				
xxviii)	Suitable rainwater harvesting measures on long term basis shall be planned and implemented in consultation with the Regional Director, Central Ground Water Board.	<ul style="list-style-type: none"> <li>Suitable rain water harvesting structures have been constructed in consultation with CGWB to harvest rain water and recharge the underground water on long term basis.</li> <li>Photos of GWH Structure</li> </ul> <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  <p>Pond Deepening – Mahenduriya Pond</p> </div> <div style="text-align: center;">  <p>Mahenduriya Pond after Pond Deepening</p> </div> </div>																																																																																				



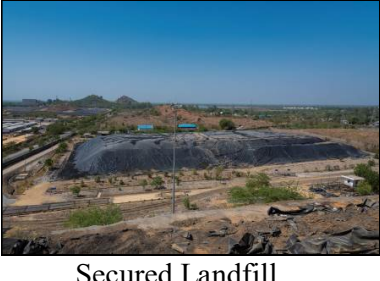

		 <p>Recharge Well</p>	 <p>Storm Water Ponds # 3 &amp; # 4</p>
<p>xxix)</p>	<p>Catch drains and siltation ponds of appropriate size shall be constructed around the mineral and over burden dumps to prevent run off of water and flow of sediments directly into the Banas River and other water bodies. The water so collected shall be utilized for watering the mine area, roads, green belt development etc. The drains shall be regularly desilted particularly after the monsoon and maintained properly.</p>	<ul style="list-style-type: none"> <li>• Garland drains have been constructed around the waste dump area along with a collection sump to prevent run off of water and flow of sediments into the Banas river other water bodies.</li> <li>• Collected water is being utilized for watering the mine area, roads, green belt development etc.</li> <li>• The drains are regularly desilted particularly after the monsoon and maintained properly.</li> </ul>	
<p>xxx)</p>	<p>Garland drains, settling tanks and check dams of appropriate size, gradient and length shall be constructed around the mineral and over burden dumps to prevent run off of water and flow of sediments directly into the Banas River and other water bodies and sump capacity shall be designed keeping 50% safety margin over and above peak sudden rainfall (based on 50 years data) and maximum discharge in the area adjoining the mine site. Sump capacity shall also provide adequate retention period to allow proper settling of silt material. Sedimentation pits shall be constructed at the corners of the garland drains and desilted at regular intervals.</p>	<ul style="list-style-type: none"> <li>• Garland drains have been constructed around the waste dump area along with a collection sump to prevent run off of water and flow of sediments directly into the Banas River and other water bodies.</li> <li>• Collection sump capacity was designed keeping all safety measures and adequate retention period to allow proper settling of silt material.</li> <li>• The drains are regularly desilted particularly after the monsoon and maintained properly.</li> </ul>	
<p>xxxi)</p>	<p>Underground mining shall be carried out using Vertical Retreat Mining (VRM) and Blast Hot Stopping (BHS)</p>	<ul style="list-style-type: none"> <li>• Underground mining is being carried out by using Vertical Retreat Mining (VRM) and Blast Hot Stopping (BHS) with backfilling.</li> </ul>	

	<p>with back filling. Concentration and separation of Lead and Zinc minerals shall be carried out in the beneficiation plant.</p>	<ul style="list-style-type: none"> <li>Lead Zinc mineral is being concentrated and separated in the Beneficiation Plant.</li> </ul>  <p style="text-align: center;">Underground RD mines</p>
<p>xxxii)</p>	<p>Controlled blasting practice shall be adopted. The mitigative measures for control of ground vibrations and to arrest fly rocks and boulders shall be implemented.</p>	<ul style="list-style-type: none"> <li>Controlled blasting is adopted. Same practice will be continued.</li> <li>Various mitigative measures for control of ground vibrations have being adopted.</li> <li>Being Underground mine there is no fly rocks and boulders generation.</li> <li>Photos of ground vibration control and monitoring</li> </ul>  <p style="text-align: center;">Instrument used for ground vibration monitoring</p>
<p>xxxiii)</p>	<p>Wet drilling blasting method and provision for the control air emissions during blasting using dust collectors etc. shall be used.</p>	<p>1. Wet drilling Controlled blasting is being adopted to control air emissions and same practice will be regularly followed.</p>



		 <p style="text-align: center;">Wet Drilling</p>
xxxiv)	Blast vibration shall be assessed from proposed operation. Ground subsidence and mine stability shall also be monitored on regular basis.	<ol style="list-style-type: none"> <li>1. Wet drilling Controlled blasting is being adopted in mining and same practice will be regularly followed.</li> <li>2. Blast vibrations, Ground subsidence and mine stability is being continuously observed.</li> </ol>
xxxv)	Regular monitoring of subsidence movement on the surface over working area and impact on water bodies/vegetation/ structures/ surrounding shall be continued till movement ceases completely. In case of observation of any high rate of subsidence movement, appropriate measures shall be taken to avoid loss of life and material. Cracks shall be effectively plugged with ballast and clayey soil/suitable material.	<ul style="list-style-type: none"> <li>• Regular subsidence-monitoring is carried out on surface on top of mining area, till date no subsidence is recorded.</li> <li>• Measurements show negligible disturbance of less than 1 mm.</li> <li>• All underground voids are promptly filled with cemented fill material.</li> </ul>
xxxvi)	All the mine entries shall be above the highest flood level to avoid any anticipated flooding of mine from the surface water during the rainy season.	<ul style="list-style-type: none"> <li>• Presently all the mine entries are above the highest flood level. HFL is 488.4 mRL. Main shaft collar &amp; Auxiliary shaft collar are at 501 mRL and 496 mRL respectively.</li> </ul>
xxxvii)	In areas where subsidence is anticipated in shallow mineral	<ul style="list-style-type: none"> <li>• In area where any subsidence is anticipated, the areas are fenced along with garland drains to ensure</li> </ul>

	occurrence, such areas be identified and provided with garland drains to ensure draining of water and avoid ingress of the same in to the underground mine.	draining of water and avoid ingress of the water in underground mine.
xxxviii)	The project authorities shall check the possibility of existence of fault(s) before deciding about the thickness of safe barrier required to be maintained between the working face and the water bodies, if any, in consultation with the Director General Mines & Safety (DGMS). De-pillaring shall also be carried out after taking prior approval of the DGMS.	<ul style="list-style-type: none"> <li>The stipulation is being complied with as per the DGMS guidelines.</li> <li>De pillaring, if required, is done with due approval from DGMS.</li> </ul>
xxxix)	All the fly ash shall be utilized as per Fly Ash Notification, 1999 subsequently amended in 2003. Fly ash shall be provided to cement / brick manufacturing units for further use in making Pozollona Portland Cement (PPC).	<ul style="list-style-type: none"> <li>All the Fly Ash is utilized as per the Fly ash Notification and is being provided to cement manufacture for formation of PPC cement.</li> <li>Fly Ash return for financial year 2019-20 has been submitted in vide letter No. HZL/DSC/ENV/FLY ASH Return /2019-20 Dated -21.04.2020. Fly ash Letter is enclosed as <b>Annexure XI</b></li> </ul>
xl)	Mine waste shall be dumped in mine voids. Overburden due to mine expansion shall be dumped at a designated place. Waste rocks generated due to mining activity shall be utilized in construction and enhancement of tailing dam. In beneficiation plant, existing tailing dam shall be used for disposal of tailings.	<ul style="list-style-type: none"> <li>Mine waste is used for height rising of the tailing dam and construction of roads.</li> <li>Tailings generated from Beneficiation plant being disposed of in tailing dam.</li> </ul>
xli)	The solid waste generated in the form Jarosite shall be stabilized as Jarofix and disposed off in Jarofix disposal yard inside the plant premises. Cobalt cake, cooler cake, anode mud, enrichment cake, ETP sludge and spent catalyst etc. shall be disposed off in secured landfill (SLF). Waste/used oil shall be sold to registered recyclers.	<ul style="list-style-type: none"> <li>Major waste Jarosite is being generated during extraction of zinc ore concentrate by hydrometallurgy operations (hydro plant).</li> <li>Jarosite is mixed with 2% lime and 10-16% cement which results stable material called Jarofix which is being disposed in HDPE lined Jarofix Disposal Yard in systematic way.</li> <li>The above technology supplied by M/s CEZ, Canada.</li> <li>Advantage of Jarofix is having much improved</li> </ul>

		<p>density and physic-mechanical properties and reduce reachability of the heavy metals.</p> <ul style="list-style-type: none"> <li>• The design of HDPE lined Jarofix Disposal yard is based on CPCB guidelines and approved by RSPCB.</li> <li>• Anod mud is being recycled back into the process and surplus, if any is being disposed into SLF after stabilization.</li> <li>• Fly Ash generated from Power plant is being is being provided to cement manufacture. Bottom ash is being provided to bricks manufacturer.</li> <li>• Cooler Cake and ETP sludge after stabilization is being disposed into SLF.</li> <li>• Piezometers are provided at down/up stream of Secured land fill and Jarofix.</li> <li>• Regular third-party monitoring of the ground water collected from piezometers by M/s Eko Pro, which is MOEF&amp;CC accredited laboratory. Monitoring reports are enclosed as <b>Annexure XXVII</b>.</li> <li>• Waste/used oil is being sold to registered recycler.</li> </ul> <div style="display: flex; justify-content: space-around;"> <div data-bbox="760 1117 1146 1407">  <p>Used Oil Storage</p> </div> <div data-bbox="1162 1117 1515 1407">  <p>Organic Waste Converter</p> </div> </div> <div style="display: flex; justify-content: space-around;"> <div data-bbox="760 1440 1146 1730">  <p>Secured Landfill</p> </div> <div data-bbox="1162 1440 1515 1730">  <p>Jarofix Yard</p> </div> </div>
<p>xlii)</p>	<p>ETP Sludge in the form of cake shall be disposed to the captive SLF.</p>	<ul style="list-style-type: none"> <li>• ETP Sludge in the form of cake and Cooler Cake is disposed to the captive SLF after stabilization.</li> </ul>

	<p>Jarosite shall be treated by mixing lime and cement to produce Jarofix, a stable product. After stabilization, Jarofix shall be disposed in dedicated disposal yard. Cooler cake and part of lead silver residue shall be neutralized and stabilized before disposal in SLF. Anode mud, cobalt cake and purification cake shall be recycled back in the process and, if surplus, shall be sold to authorized recyclers or disposed in SLF after neutralization. Spent catalyst shall be disposed in SLF after neutralization. Lead smelter slag after fuming shall be stored in designated area and alternatives shall be explored for usage in road construction and cement manufacturing.</p>	<ul style="list-style-type: none"> <li>• Jarosite after stabilization with lime and cement is being disposed in HDPE Lined Jarofix Disposal Yard.</li> <li>• Other hazardous wastes like Anode Mud, Purification Cake is being reused/ sold to authorized recyclers or excess quantity is disposed in SLF after stabilization.</li> </ul>
<p>xliii)</p>	<p>Column Leachate Studies of the stock piles of Run-of the-mine (ROM) ore, crushed ore, tailings, Jarofix shall be carried out to ascertain the pollution potential as per details given below:</p> <p>Temperature fluctuation and sunlight exposure under confined and unconfined conditions.</p> <p>Buried conditions</p> <p>Air circulation</p> <p>Dry – wet conditions in both confined and unconfined situations</p> <p>Temperature episodes and leachate release conditions</p> <p>Leachate environmental residence study</p> <p>The leachate shall be measured for heavy metals for cations viz. As, St, Ni, Cu, Sb, Cr, Hg, Fe, Al, Pb, Zn, Au and Ag and anions viz. Sulfate, Chloride, Fluorine, Carbonate, Bicarbonate, Phosphate. The primary and secondary organics (Poly Aromatic Hydrocarbons) shall also be monitored in Jarofix and fresh tailings.</p>	<ul style="list-style-type: none"> <li>• Report on Column Leachate Studies of the stock piles of Run-of the-mine (ROM) ore, crushed ore, tailings, Jarofix, carried out by IIT Kharagpur is submitted along with EC compliance report for Apr'12 to Sep'12 period vide letter HZL /DSC/ENV/2012/8/24.11.2012. Again, report is enclosed as <b>Annexure XXI</b></li> <li>• Monitoring of Primary and Secondary organics (Poly Aromatic Hydrocarbons) and various anions and cations in Jarofix/Jarosite and Fresh tailings Study Report is enclosed as <b>Annexure XXI</b></li> </ul>

	Reports prepared shall be submitted to the Ministry within 6 months of operation of the plant.	
xliv)	The tailing dam shall be provided with HDPE lining. Tailing dam stability, risk assessment and disaster risk mitigation & planning studies shall be conducted in the likely affected zone.	<ul style="list-style-type: none"> <li>• HDPE lining is being provided in tailing dam.</li> <li>• Tailing Dam and SLF stability, risk assessment and disaster risk mitigation &amp; planning studies are conducted, and report is enclosed as <b>Annexure XXII</b></li> </ul>
xlv)	A complete hazards and risk assessment, and mitigation studies of the areas where hazardous substances are stored shall be carried out by approved agencies having qualified personnel. All plants identifiable hazardous areas like Sulfuric acid plants shall be color coded in "Red" and shall be made safe from any eventual spill or leakage. Regular inspection of the site shall be carried out.	<ul style="list-style-type: none"> <li>• HAZOP study has been carried out by M/s Safety Consultancy Services, Mumbai.</li> <li>• Recommendations of the report are implemented.</li> <li>• Sulphuric Acid Plant has been color coded in "Red" and made safe from any eventual spill or leakage.</li> <li>• Regular site inspection is being carried out for all sites.</li> <li>• Hazard and risk assessment are being carried out regularly. Report is enclosed as <b>Annexure XXIII</b></li> </ul>
xlvi)	In the mine sites, proper delineation of the confined and unconfined aquifers, permanent surface water bodies (having more than 1 ft standing water for at least 240 days in a year) within the lease hold area and within 3 kms radius of any potential mine site have to be shown in a map. Action plan shall be prepared for the protection of aquifers in the mine area during process of mining and submitted to the Ministry and its Regional Office at Lucknow.	<ul style="list-style-type: none"> <li>• No such surface water body exist having more than 1 ft standing water for at least 240 days in a year within the lease hold area and within 3 kms radius of any potential mine site.</li> </ul>
xlvii)	The top soil, if any, shall temporarily be stored at earmarked site(s) only and it shall not be kept unutilized for long. The topsoil shall be used for land reclamation and plantation.	<ul style="list-style-type: none"> <li>• Mine is underground, therefore, no top soil is not generated.</li> </ul>
xlviii)	The over burden generated during the mining operation shall be stacked at earmarked dump site(s) only and it shall not be kept active for a long period of time and its phase-wise	<ul style="list-style-type: none"> <li>• One external overburden dump at mine site with 10-meter height and overall slope of 28° is maintained. Two nos. of inactive dumps are rehabilitated with plantation.</li> </ul>



	<p>stabilization shall be carried out. There shall be one external over burden dump. Proper terracing of the OB dump shall be carried out so that the overall slope of the dump shall be maintained to 28°. The over burden dump shall be scientifically vegetated with suitable native species to prevent erosion and surface run off. Monitoring and management of rehabilitated areas shall continue until the vegetation becomes self-sustaining. Compliance status shall be submitted to the Ministry of Environment &amp; Forests and its Regional Office located at Lucknow on six monthly basis.</p>	<ul style="list-style-type: none"> <li>Strengthening of Green cover on the inactive dump is being ensure.</li> </ul>
xlix)	<p>Pre-placement medical examination and periodical medical examination of the workers engaged in the project shall be carried out and records maintained. For the purpose, schedule of health examination of the workers shall be drawn and followed accordingly.</p>	<ul style="list-style-type: none"> <li>Medical examination of all the workers engaged is carried out and records are maintained as per the rules.</li> <li>The main tests include in PME are Audiometry, Lung function &amp; X- Ray.</li> </ul>
l)	<p>As proposed, plantation shall be raised in an area of 33 % ha. Including a 7.5 m wide green belt in the safety zone around the mining lease, over burden dump, around beneficiation plant, around tailing dam, roads etc. as per Central Pollution Control Board guidelines by planting the native species around the periphery of plant and township, canopy based green belt shall be developed in consultation with the local DFO/Agriculture Department. The density of the trees shall be around 1,500 plants per ha.</p>	<ul style="list-style-type: none"> <li>33% of acquired area has been covered under plantation and the same is being maintained.</li> <li>Native plant species with long life are being planted as per CPCB guidelines and consultation with DFO.</li> <li>SO<sub>2</sub> resistant plant species are being selected for plantation.</li> <li>The density of the trees is around 1500 plants per ha.</li> <li>Gap filling plantation is being carried out yearly to maintain the &gt;95% survival rate of the plantation.</li> </ul>

		 <p><b>Panoramic View of Industrial Area with Green Belt</b></p>
		 <p><b>Plantation Near Main Gate</b></p>  <p><b>Plantation CPP Boundary Wall</b></p>
		 <p><b>Plantation near Community Centre</b></p>  <p><b>Plantation opposite Residential Colony</b></p>
		 <p><b>Plantation - In front of CDSS</b></p>  <p><b>Plantation - Parking Area</b></p>
<p>li)</p>	<p>Action plan for the mining, management of over burden (removal, storage, disposal etc.), reclamation of the mined-out area etc. shall be submitted to the Ministry and its</p>	<ul style="list-style-type: none"> <li>• Presently, Mining is in operational stage and have sufficient Reserves and Resources for the long term mine life.</li> <li>• Progressive Mine Closure Plan is part of Approved</li> </ul>

	Regional Office at Lucknow. A final mine closure plan along with details of Corpus Fund shall be submitted to the Ministry of Environment & Forests 5 years in advance of final mine closure for approval.	<p>Mine Plan and all the measures are under implementation as per approved plan.</p> <ul style="list-style-type: none"> <li>• Approved Final Mine closure along with sufficient corpus fund will be submitted to Regional Office, MOEF&amp;CC, Lucknow, 5 years in advance of mine closure.</li> </ul>
lii)	Conservation Plan for Schedule-I animals as per Wildlife Protection Act, 1972, if found in the study area shall be prepared and implemented on priority before commission the project for the conservation of wild fauna in consultation with the State Forest & Wildlife Department.	<ul style="list-style-type: none"> <li>• No schedule-I animals are found in the core and buffer zone.</li> <li>• Being responsible company, various conservation measures for flora and fauna are being implemented in and around the project area.</li> </ul>
liii)	Regular medical examination and health monitoring of all the employees for Lead (Pb) and Cadmium (Cd) shall be carried out and if cases of presence of Lead (Pb) and Cadmium (Cd) are detected, necessary compensation shall be arranged under the existing laws. A competent occupational health physician shall be appointed to carry out medical surveillance. Occupational health of all the workers shall be monitored for relevant parameters and records maintained for at least 40 years from the beginning of the employment or 15 years after the retirement or cessation of employment whichever is later.	<ul style="list-style-type: none"> <li>• A full-fledged occupation health centre with qualified doctor is established in the project site.</li> <li>• All personnel working in the Lead plant undergo test for Lead and Cadmium in Blood, to ensure early detection and rehabilitation if required.</li> <li>• The records are being maintained as stipulated.</li> </ul>
liv)	All the recommendations made in Charter for Corporate Responsibility for Environment Protection (CREP) for Zinc smelters shall be implemented.	<ul style="list-style-type: none"> <li>• SO<sub>2</sub> levels are ensured below the limit of 1.5 kg/ton Sulphuric acid produced and acid mist lower than 50 mg/Nm<sup>3</sup>.</li> <li>• Compliance of recommendations made in Charter for Corporate Responsibility for Environment Protection (CREP) for Zinc smelters is enclosed as <b>Annexure XXIV</b></li> </ul>
lv)	Overall proper housekeeping shall be ensured in all the plant areas viz. Zinc and Lead smelter, Beneficiation plant,	<ul style="list-style-type: none"> <li>• Internal roads have been concreted/ asphalted to reduce the dust emission.</li> </ul>

	Captive power plant and other processing plant areas. The Company shall improve overall housekeeping by asphaltting the internal roads and to reduce the generation of fugitive dust from vehicle movements.	<ul style="list-style-type: none"> <li>The roads are being swept through road sweeper and cleaned with water.</li> </ul>																																	
lvi)	Adequate funds shall be earmarked towards capital cost and recurring expenditure per annum and a break up shall be submitted to the Ministry covering all aspects of the environment pollution control measures including extensive tree plantation on the mine and plant sites with an objective to achieve 33 % green cover within 3 years of project completion and recurring expenditure/annum for adequate pollution control measures with on-line motoring systems, ETPs, SWTPs, sound and vibration control, social forestry, rain water harvesting, occupational health, employment of environmental cadre personnel for continuous improvement etc.	<ul style="list-style-type: none"> <li>Adequate funds are allocated for capital and revenue expenditures and no fund is diverted to other jobs/places.</li> <li>Environmental control measure expenditure breakup for FY2019-20 and Funds earmarked towards environmental control measures for FY2020-21 has already been submitted along with six monthly EC compliance report Oct'19-Mar'20 as <b>Annexure-XIII &amp; XIV</b>.</li> </ul> <table border="1"> <thead> <tr> <th>S.No.</th> <th>Description (Funds earmarked towards environmental control measures for FY 2020-21)</th> <th>Total Amount (Rs. In Lakhs)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Green Belt Development, Maintenance of old plantation &amp; landscaping</td> <td>69</td> </tr> <tr> <td>2</td> <td>Environment Monitoring</td> <td>70</td> </tr> <tr> <td>3</td> <td>Storm water ponds operations and maintenance &amp; Monsoon management</td> <td>0</td> </tr> <tr> <td>4</td> <td>Environmental training, awareness and publicity</td> <td>49</td> </tr> <tr> <td>5</td> <td>Hazardous Waste Management</td> <td>1234</td> </tr> <tr> <td>6</td> <td>O&amp;M of Organic waste Converter</td> <td>3</td> </tr> <tr> <td>7</td> <td>Environmental Audit &amp; IMS</td> <td>6</td> </tr> <tr> <td>8</td> <td>Returns, Fees for Award &amp; CTO</td> <td>84</td> </tr> <tr> <td>9</td> <td>Pollution control measures</td> <td>114</td> </tr> <tr> <td></td> <td>Grand Total</td> <td>1496</td> </tr> </tbody> </table>	S.No.	Description (Funds earmarked towards environmental control measures for FY 2020-21)	Total Amount (Rs. In Lakhs)	1	Green Belt Development, Maintenance of old plantation & landscaping	69	2	Environment Monitoring	70	3	Storm water ponds operations and maintenance & Monsoon management	0	4	Environmental training, awareness and publicity	49	5	Hazardous Waste Management	1234	6	O&M of Organic waste Converter	3	7	Environmental Audit & IMS	6	8	Returns, Fees for Award & CTO	84	9	Pollution control measures	114		Grand Total	1496
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lvii)	Rehabilitation and Resettlement Plan for the project affected population including tribals, if applicable, as per the policy of the State Govt. in consultation with the State Govt. of Rajasthan shall be implemented. Compensation paid in any case shall not be less than the norms prescribed under the National Resettlement and Rehabilitation Policy, 2007.	<ul style="list-style-type: none"> <li>No Rehabilitation and Resettlement Plan applicable for this project.</li> </ul>																																	
lviii)	All the safety norms stipulated by the Director General, Mine & Safety (DGMS) shall be implemented.	<ul style="list-style-type: none"> <li>Compliance of all safety norms stipulated by DGMS are being implemented.</li> </ul>																																	

lix)	All the recommendations made in the Charter on Corporate Responsibility for Environment Protection (CREP) for the Smelters, thermal power plants and mining shall be implemented.	<ul style="list-style-type: none"> <li>SO<sub>2</sub> levels are ensured below the limit of 1.5 kg/ton Sulphuric acid produced and acid mist lower than 50 mg/Nm<sup>3</sup>.</li> <li>Compliance of recommendations made in Charter for Corporate Responsibility for Environment Protection (CREP) for Zinc smelters, Thermal Power Plants and mining is enclosed as <b>Annexure XXV</b></li> </ul>
lx)	The company shall comply with the commitments made during public hearing / consultation meeting held.	<ul style="list-style-type: none"> <li>All commitments made during Public Hearing/consultations are being complied.</li> </ul>
lxi)	No change in mining technology and scope of working shall be carried out without prior approval of the Ministry.	<ul style="list-style-type: none"> <li>No further expansion or modification of the plant and change in mining technology will be carried out without prior approval of the Ministry.</li> </ul>
lxii)	The company shall provide housing for construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.	<ul style="list-style-type: none"> <li>No any major construction is going on the site. However, various labors is residing on the colony area. Basic facilities are provided.</li> </ul>
<b>B.</b>	<b>EC General Conditions</b>	<b>Status of Compliance</b>
i)	The project authorities must strictly adhere to the stipulations made by the Rajasthan State Pollution Control Board (RSPCB) and the State Government.	<ul style="list-style-type: none"> <li>Consent to operates have been obtained from the Rajasthan State Pollution Control Board (RSPCB) and all the conditions stipulated therein are being implemented.</li> </ul>
ii)	No expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests.	<ul style="list-style-type: none"> <li>No further expansion or modification of the plant and change in mining technology will be carried out without prior approval of the Ministry.</li> </ul>
iii)	Adequate number of ambient air quality-monitoring stations shall be established in the downward direction as well as where maximum ground	<ul style="list-style-type: none"> <li>Third Party Periodical monitoring of various parameters i.e. PM<sub>10</sub>, PM<sub>2.5</sub>, NO<sub>x</sub> and SO<sub>2</sub> is being done in the ambient air within the impact zone.</li> </ul>



	<p>level concentration of SPM, SO<sub>2</sub> and NO<sub>x</sub> are anticipated in consultation with the Rajasthan State Pollution Control Board. Data on ambient air quality and stack emission shall be regularly submitted to this Ministry including its Regional Office at Lucknow and the State Pollution Control Board/Central Pollution Control Board once in six months.</p>	<ul style="list-style-type: none"> <li>Four nos. of Ambient Air Quality Monitoring Stations (AAQMS) have been established in Dariba Smelter Complex and 3 nos. of AAQMS in mine area.</li> <li>Third party monitoring of Ambient air quality carried out by M/s Eko Pro Engineers, which is NABL and MoEF&amp;CC accredited laboratory.</li> </ul> <table border="1" data-bbox="740 499 1511 930"> <thead> <tr> <th rowspan="2">Parameters (µg/ m<sup>3</sup>)</th> <th colspan="4">Observed Value</th> </tr> <tr> <th>Near Main Gate</th> <th>Near Storm Water pond</th> <th>Near CPP Area</th> <th>Near SLF Area</th> </tr> </thead> <tbody> <tr> <td>PM<sub>10</sub></td> <td>66.3</td> <td>70.0</td> <td>66.6</td> <td>64.6</td> </tr> <tr> <td>PM<sub>2.5</sub></td> <td>43.8</td> <td>45.6</td> <td>40.8</td> <td>37.4</td> </tr> <tr> <td>SO<sub>2</sub></td> <td>24.0</td> <td>19.7</td> <td>21.1</td> <td>15.8</td> </tr> <tr> <td>NO<sub>2</sub></td> <td>36.9</td> <td>33.8</td> <td>33.7</td> <td>32.3</td> </tr> <tr> <td>CO</td> <td>0.7</td> <td>0.7</td> <td>0.7</td> <td>0.7</td> </tr> <tr> <td>Pb</td> <td>&lt;0.1</td> <td>&lt;0.1</td> <td>&lt;0.1</td> <td>&lt;0.1</td> </tr> <tr> <td>Ni</td> <td>&lt;15.0</td> <td>&lt;15.0</td> <td>&lt;15.0</td> <td>&lt;15.0</td> </tr> <tr> <td>As</td> <td>&lt;5.0</td> <td>&lt;5.0</td> <td>&lt;5.0</td> <td>&lt;5.0</td> </tr> </tbody> </table> <ul style="list-style-type: none"> <li>Average Ambient Air Quality Monitoring results for mine are enclosed herewith as <b>Annexure II</b> and for DSC as <b>Annexure III</b>.</li> <li>Eight nos. of AAQMS have been established at buffer zone for ambient air quality monitoring are enclosed as <b>Annexure IV</b>.</li> <li>Zero discharge is being maintained.</li> <li>The monitored data have been displayed on display board at the project site and also on Company website along with Six Monthly Environment Compliance report. Link of the report is <a href="https://www.hzindia.com/sustainability/environment-compliance/">https://www.hzindia.com/sustainability/environment-compliance/</a></li> <li>Six Monthly Environment Compliance report along with all Analysis reports for the ambient, stack and fugitive emission are enclosed and being submitted to the Regional Office, MOEF&amp;CC Lucknow, CPCB and RSPCB.</li> </ul>	Parameters (µg/ m <sup>3</sup> )	Observed Value				Near Main Gate	Near Storm Water pond	Near CPP Area	Near SLF Area	PM <sub>10</sub>	66.3	70.0	66.6	64.6	PM <sub>2.5</sub>	43.8	45.6	40.8	37.4	SO <sub>2</sub>	24.0	19.7	21.1	15.8	NO <sub>2</sub>	36.9	33.8	33.7	32.3	CO	0.7	0.7	0.7	0.7	Pb	<0.1	<0.1	<0.1	<0.1	Ni	<15.0	<15.0	<15.0	<15.0	As	<5.0	<5.0	<5.0	<5.0
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iv)	<p>Industrial wastewater shall be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19<sup>th</sup> May, 1993 and 31<sup>st</sup> December, 1993 or as amended form</p>	<ul style="list-style-type: none"> <li>Industrial waste water is properly collected, treated in the ETP (capacity 9000 KLD) followed by double stage RO (capacity 8850 KLD) and MEE 600 KLD capacity so as to confirm treated water quality as per the prescribed standards and recycled back in the</li> </ul>																																																	

	time to time. The treated wastewater should be recycled in the plant as well as utilization for plantation purposes.	<p>plant as well as utilized for plantation purposes.</p> <ul style="list-style-type: none"> <li>• Details of ETP has been submitted along with six monthly compliance report vide letter no. HZL/DSC/Env/2011/2/2 dated 23.11.2011.</li> <li>• Zero Discharge is being maintained.</li> </ul>
v)	The project authorities must strictly comply with the rules and regulations with regard to handling and disposal of hazardous wastes in accordance with the Hazardous Wastes (Management and Handling) Rules, 2003. Authorization from the State Pollution Control Board must be obtained for collection, storage, treatment and disposal of hazardous wastes.	<ul style="list-style-type: none"> <li>• Hazardous waste Authorization under Hazardous Waste and other Waste (Management and Handling &amp; Transboundary) Rules, 2016 has been obtained from RSPCB.</li> <li>• Hazardous Wastes are properly collected and stored in dedicated area before handed over to authorized vendor.</li> <li>• Jarosite is mixed with 2% lime and 10-16% cement which results stable material called Jarofix which is being disposed in HDPE lined Jarofix Disposal Yard in systematic way.</li> <li>• Anod mud is being recycled back into the process and surplus, if any is being disposed into SLF after stabilization.</li> <li>• Fly Ash generated from Power plant is being is being provided to cement manufacture. Bottom ash is being provided to bricks manufacture</li> <li>• Cooler Cake and ETP sludge after stabilization is being disposed into SLF.</li> <li>• Waste/used oil is being sold to registered recycler.</li> </ul>
vi)	The overall noise levels in and around the plant area shall be kept well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels should conform to the standards prescribed under EPA Rules, 1989 viz. 75 dBA (daytime) and 70 dBA (nighttime).	<ul style="list-style-type: none"> <li>• Noise control measures including acoustic hoods, silencers, enclosures etc. have been provided on all sources of noise generation.</li> <li>• Noise levels in and around the plant area are being monitored regularly and utmost care is taken to ensure that noise level remains below the norms. Average noise monitoring report is furnished herewith as <b>Annexure XIV</b>.</li> </ul>
vii)	Occupational Health Surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.	<ul style="list-style-type: none"> <li>• A full-fledged occupation health centre with qualified doctor is established in the project site.</li> <li>• All personnel working in the Lead plant undergo test for Lead and Cadmium in Blood, to ensure early</li> </ul>

		<p>detection and rehabilitation if required.</p> <ul style="list-style-type: none"> <li>The records are being maintained as stipulated.</li> </ul>																																	
viii)	<p>The project proponent shall also comply with all the environmental protection measures and safeguards recommended in the EIA/EMP/risk analysis and DMP report.</p>	<ul style="list-style-type: none"> <li>Environmental protection measures and safeguards recommended in the EIA/EMP/risk analysis and DMP report are being implemented.</li> <li>For emission control, ESP, Bag houses, Venturi, cyclone and gas wash tower have been installed with adequate stacks height for proper dispersion of emission.</li> <li>For effluent control, Zero discharge is being maintained through ETP, Double stage RO and MEE plants.</li> <li>For Hazardous waste management, best available technology being used for waste minimization and disposal of Hazardous waste is being done as per Authorization conditions.</li> </ul>																																	
ix)	<p>As proposed, Rs. 230.00 Crores and Rs. 1.20 Crores shall be earmarked towards total capital cost and recurring cost/annum for environmental pollution control measures to implement the conditions stipulated by the Ministry of Environment and Forests as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The funds so provided should not be diverted for any other purposes.</p>	<ul style="list-style-type: none"> <li>Adequate funds are allocated for capital and revenue expenditures and no fund is diverted to other jobs/places.</li> <li>Environmental control measure expenditure breakup for FY2019-20 and Funds earmarked towards environmental control measures for FY2020-21 has already been submitted as <b>Annexure- XIII &amp; XIV</b>.</li> </ul>																																	
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x)	<p>A copy of clearance letter shall be sent by the proponent to concerned Panchayat, Zila Parishad/ Municipal</p>	<ul style="list-style-type: none"> <li>Complied and communicated to Regional Office, MoEF vide letter no: HZL/RDM/Env/2009/898</li> </ul>																																	

	Corporation, Urban Local Body and the local NGO, if any, from whom suggestions/ representations, if any, were received while processing the proposal. The clearance letter shall also be put on the web site of the company by the proponent.	dated 20.11.2009.
xi)	The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of the MOEF at Lucknow, the respective Zonal Office of CPCB and the RSPCB. The criteria pollutant levels namely; SPM, RSPM, SO <sub>2</sub> , NO <sub>x</sub> (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects shall be monitored and displayed at a convenient location near the main gate of the company in the public domain.	<ul style="list-style-type: none"> <li>• Status of compliance of the stipulated environment clearance conditions, including results of monitored data are being furnished regularly to the Regional Office, MOEF&amp;CC Lucknow, CPCB and RSPCB.</li> <li>• Critical environmental parameters are being displayed near the main gate and company website along with six monthly compliance reports. Link of the report is <a href="https://www.hzindia.com/sustainability/environment-compliance/">https://www.hzindia.com/sustainability/environment-compliance/</a></li> </ul>
xii)	The project proponent shall also submit six monthly reports on the status of the compliance of the stipulated environmental conditions including results of monitored data (both in hard copies as well as by e-mail) to the Regional Office of MOEF, the respective Zonal Office of CPCB and the RSPCB. The Regional Office of this Ministry at Lucknow / CPCB / RSPCB shall monitor the stipulated conditions.	<ul style="list-style-type: none"> <li>• The monitored data have been displayed on display board at the project site and also on Company website along with Six Monthly Environment Compliance report. Link of the report is <a href="https://www.hzindia.com/sustainability/environment-compliance/">https://www.hzindia.com/sustainability/environment-compliance/</a></li> <li>• Six Monthly Environment Compliance report along with all Analysis reports for the ambient, stack and fugitive emission are enclosed and being submitted to the Regional Office, MOEF&amp;CC Lucknow, CPCB and RSPCB.</li> </ul>
xiii)	The environmental statement for each financial year ending 31st March in Form-V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company	<ul style="list-style-type: none"> <li>• Environmental Statement (Form-V) of Financial Year 2018-19 is enclosed and being submitted to the RSPCB in <b>Annexure XXVII</b>.</li> <li>• Environmental Statement (Form-V) of Financial Year 2018-19 is displayed in Company website along with Six Monthly Environment Compliance report. Link of the Form V is <a href="https://www.hzindia.com/sustainability/environment-compliance/">https://www.hzindia.com/sustainability/environment-compliance/</a></li> </ul>



HINDUSTAN ZINC  
Zinc & Silver of India

**Six Monthly EC Compliance Report (October 2019-March 2020, Hindustan Zinc Limited, Dariba Integrated Project, Village Dariba, Tehsil - Relmagra, Dist. - Rajsamand, Rajasthan)**

	along with the status of compliance of environmental conditions and shall also be sent to the respective Regional Offices of the MOEF by e-mail.	
xiv)	The Project Proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the RSPCB and may also be seen at Website of the Ministry of Environment and Forests at <a href="http://envfor.nic.in">http://envfor.nic.in</a> . This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same should be forwarded to the Regional office.	<ul style="list-style-type: none"> <li>• Press advertisement published in local newspapers (hindi) i.e. Rajasthan Patrika &amp; Dainik Bhasker (Rajsamand edition) on 08.11.09 and has been communicated to Regional Office, MoEF vide letter no: HZL/RDM/Env/2009/898 dated 20.11.2009.</li> </ul>
xv)	Project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of commencing the land development work.	<ul style="list-style-type: none"> <li>• Complied.</li> </ul>
<b>Environment Clearance Letter no.: J-11015/380/2008-IA II (I) dated 26.7.2018 for Expansion of Lead Zinc Ore production from 0.9 MTPA to 1.08 MTPA</b>		
1.	The environmental clearance will not be operational till such time the project proponent complies with all the statutory requirements and Judgement of Hon'ble Supreme Court dated 2 <sup>nd</sup> August 2017 in Writ Petition (Civil) No: 114 of 2014 in the matter of Common Cause versus Union of India and Ors, if any, applicable to this project.	<ul style="list-style-type: none"> <li>• Noted and Complied.</li> </ul>
2.	The Department of Mines and Geology, Government of Rajasthan shall ensure that mining operations	<ul style="list-style-type: none"> <li>• Noted and Complied.</li> </ul>



	shall not commence till the entire compensation levied, if any, for illegal mining paid by the Project Proponent through their respective department of Mines and Geology in strict compliance of Judgement of Hon'ble Supreme Court dated 2 <sup>nd</sup> August 2017 in Writ Petition (Civil) No: 114 of 2014 in the matter of Common Cause versus Union of India and Ors.	
3.	All other specific and general conditions mentioned in the Ministry's EC Letter No: J-11015/380/2008-IA-II(M) dated 4.11.2009 shall remain the same.	<ul style="list-style-type: none"> <li>• Noted and Complied.</li> </ul>